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Opens an avenue to develop cost-effective techniques of metal foam molding Contains the first approach for a usable simulation Shows that integral foaming of metals is possible

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Integral Foam Moulding of Light Metals Carolin Ko rner, Markus Hirschmann and Harald Wiehler Department of Materials Science, WTM, University Erlangen, 91058 Erlangen, Germany Integral foam moulding (IFM) is an economical way to produce castings with integrated cellular structure, i.e. a solid skin and a foamed core IFM has been known for polymers for more than four decades and is well

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High pressure integral foam molding of metals. The liquid metal is injected into a steel mould under standard die casting conditions. The mold is completely filled and a high dwell pressure of

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Part I: Technology shows for the first time that foaming of

metals is possible by applying molding techniques very similar to polymer integral foam molding. It introduces and discusses in detail a low pressure and a high pressure process of foam molding.

Integral foam molding Chair of Materials Science and ...

Two molding techniques for metal integral foam are presented, a low and a high pressure process. During the low pressure integral foam molding process, the molten metal charged with blowing agent is injected into a permanent steel mold without completely filling it. In this case, the mold gets eventually filled by foam expansion.

The strategy of the high pressure integral foam molding process HP-IFM is to initiate foaming by expansion of the mold cavity after it is completely filled with the

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Opens an avenue to develop cost-effective techniques of metal foam molding Contains the first approach for a usable simulation Shows that integral foaming of metals is possible

Aluminum Integral Foam Molding Process - FLOW-3D

Aluminum Integral Foam Molding Technology. A certain amount of blowing agent (magnesium hydride, MgH₂) is therefore placed in the runner system and the shot chamber filled with aluminum melt (the schematic process cycle is depicted in Fig. 2; the process is described in detail in [3]).

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Dalla quarta di copertina: The development of cost-effective techniques to produce metal parts with integrated cellular structure is the newly developed process of integral foam molding.

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