

## INTELLIGENT SCHEDULING OF ROBOTIC FLEXIBLE ASSEMBLY CELLS%0A

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This book focuses on the design of Robotic Flexible Assembly Cell (RFAC) with multi-robots. Its main contribution consists of a new effective strategy for scheduling RFAC in a multi-product assembly environment, in which dynamic status and multi-objective optimization problems occur.

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This book focuses on the design of Robotic Flexible Assembly Cell (RFAC) with multi-robots. Its main contribution consists of a new effective strategy for scheduling RFAC in a multi-product assembly environment, in which dynamic status and multi-objective optimization problems occur. The developed strategy, which is based on a combination of advanced solution approaches such as simulation

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#### Assembly ...

of these systems is called robotic flexible assembly cells (RFACs). There has been relatively little work on the scheduling RFACs, even though overall scheduling problems of FMS have attracted significant attention. This study aims to develop an efficient methodology for scheduling RFACs. The proposed scheduling methodology is divided into three modules: pre-processing, scheduling and

#### Efficient Scheduling Rule for Robotic Flexible Assembly ...

This study aims to develop an efficient rule for scheduling robotic flexible assembly cells (RFACs). The proposed scheduling rule is called fuzzy sequencing rule (FSR) which is constructed by combining different input variables: processing time, due date, batch size and number of required assembly stations, using the fuzzy logic (FL) technique.

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